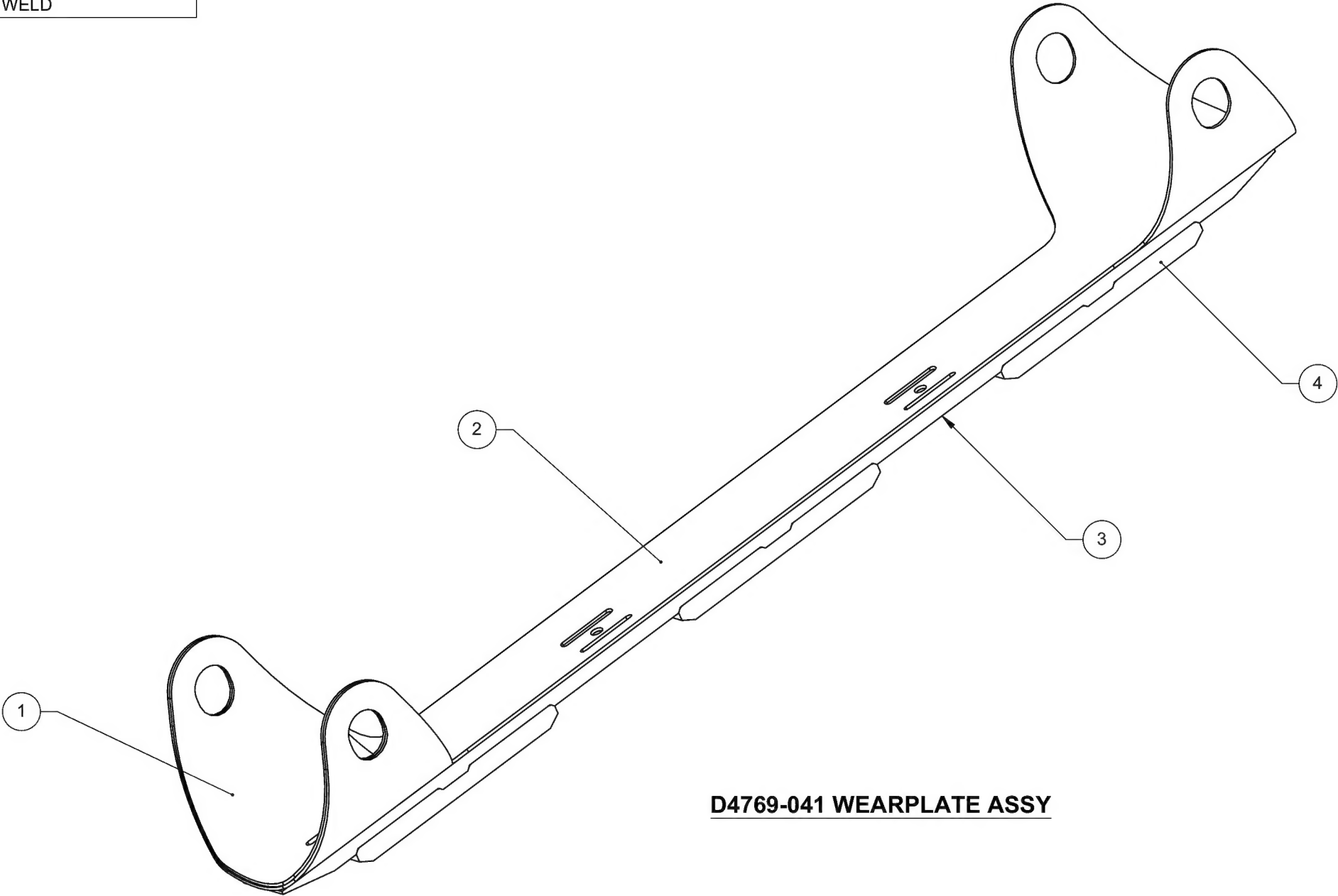
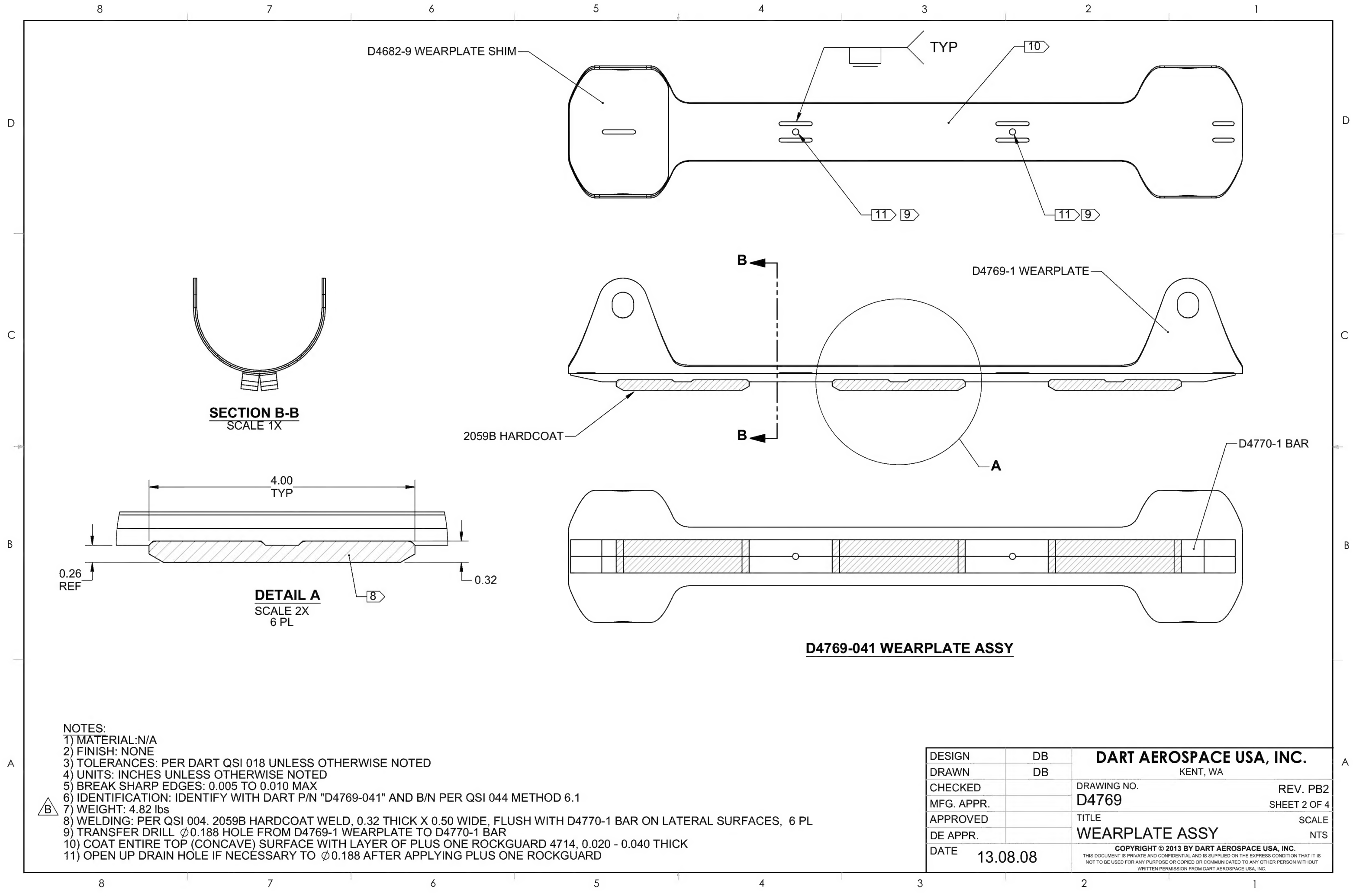


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4769-041	WEARPLATE ASSY
1	1	D4682-9	WEARPLATE SHIM
2	1	D4769-1	WEARPLATE
3	2	D4770-1	BAR
4	A/R	2059B	HARDCOAT WELD



D4769-041 WEARPLATE ASSY

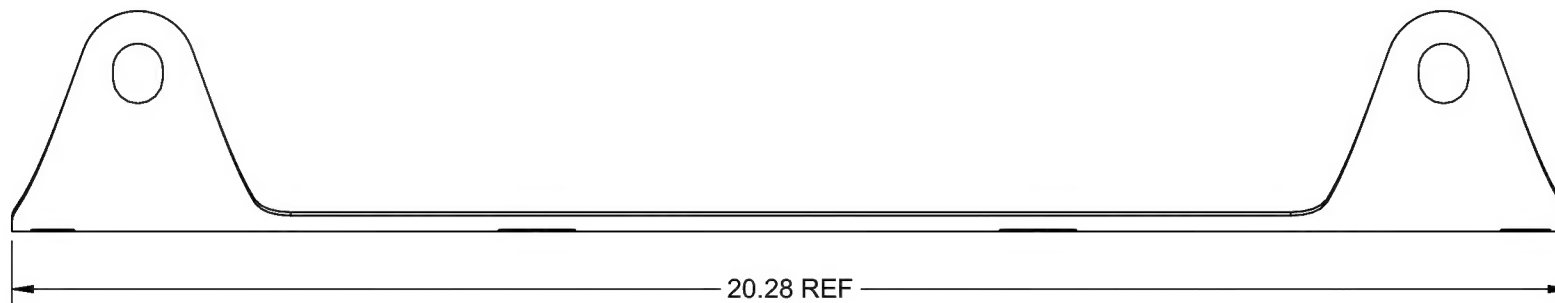
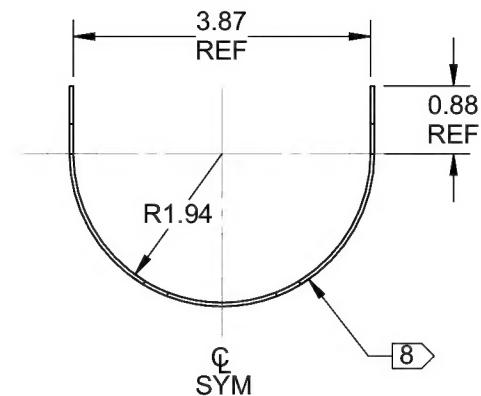
B	THRU HOLES NOW SLOTS. VARIOUS DIMENSIONAL CHANGES, UPADATED PART WEIGHTS. REMOVED GRAIN DIRECTION (B5-3)	DB	13.08.08
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		D4769	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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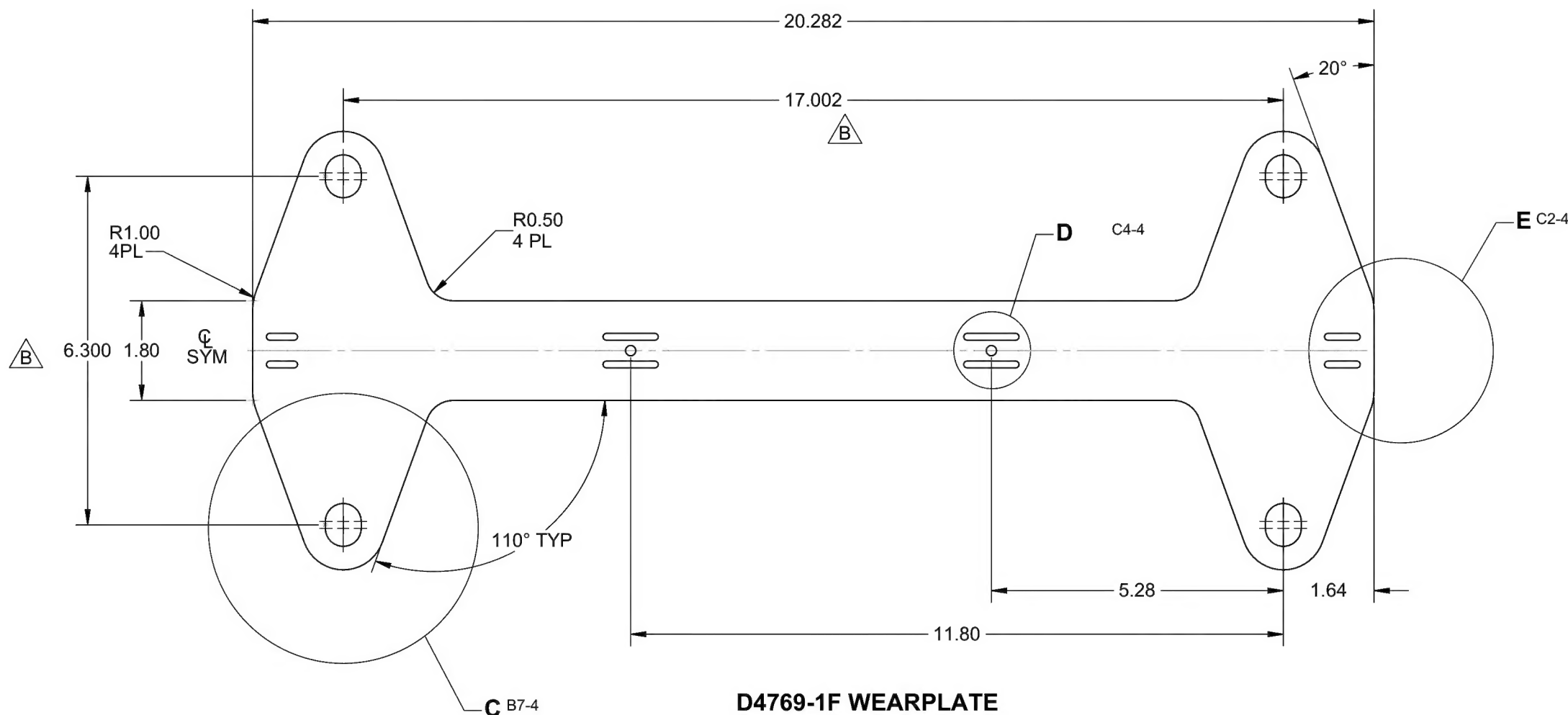
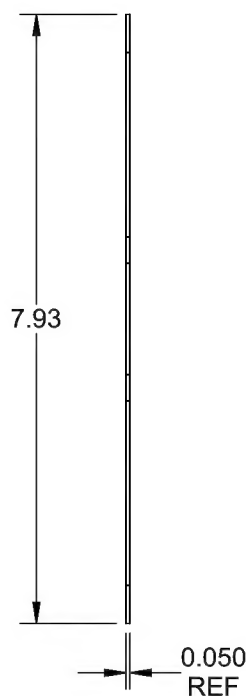
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4769-041" AND B/N PER QSI 044 METHOD 6.1
- 7) WEIGHT: 4.82 lbs
- 8) WELDING: PER QSI 004. 2059B HARDCOAT WELD, 0.32 THICK X 0.50 WIDE, FLUSH WITH D4770-1 BAR ON LATERAL SURFACES, 6 PL
- 9) TRANSFER DRILL $\varnothing 0.188$ HOLE FROM D4769-1 WEARPLATE TO D4770-1 BAR
- 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH LAYER OF PLUS ONE ROCKGUARD 4714, 0.020 - 0.040 THICK
- 11) OPEN UP DRAIN HOLE IF NECESSARY TO $\varnothing 0.188$ AFTER APPLYING PLUS ONE ROCKGUARD

DESIGN	DB	DART AEROSPACE USA, INC. KENT, WA	
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D4769-1 WEARPLATE
(MAKE FROM D4769-1F)

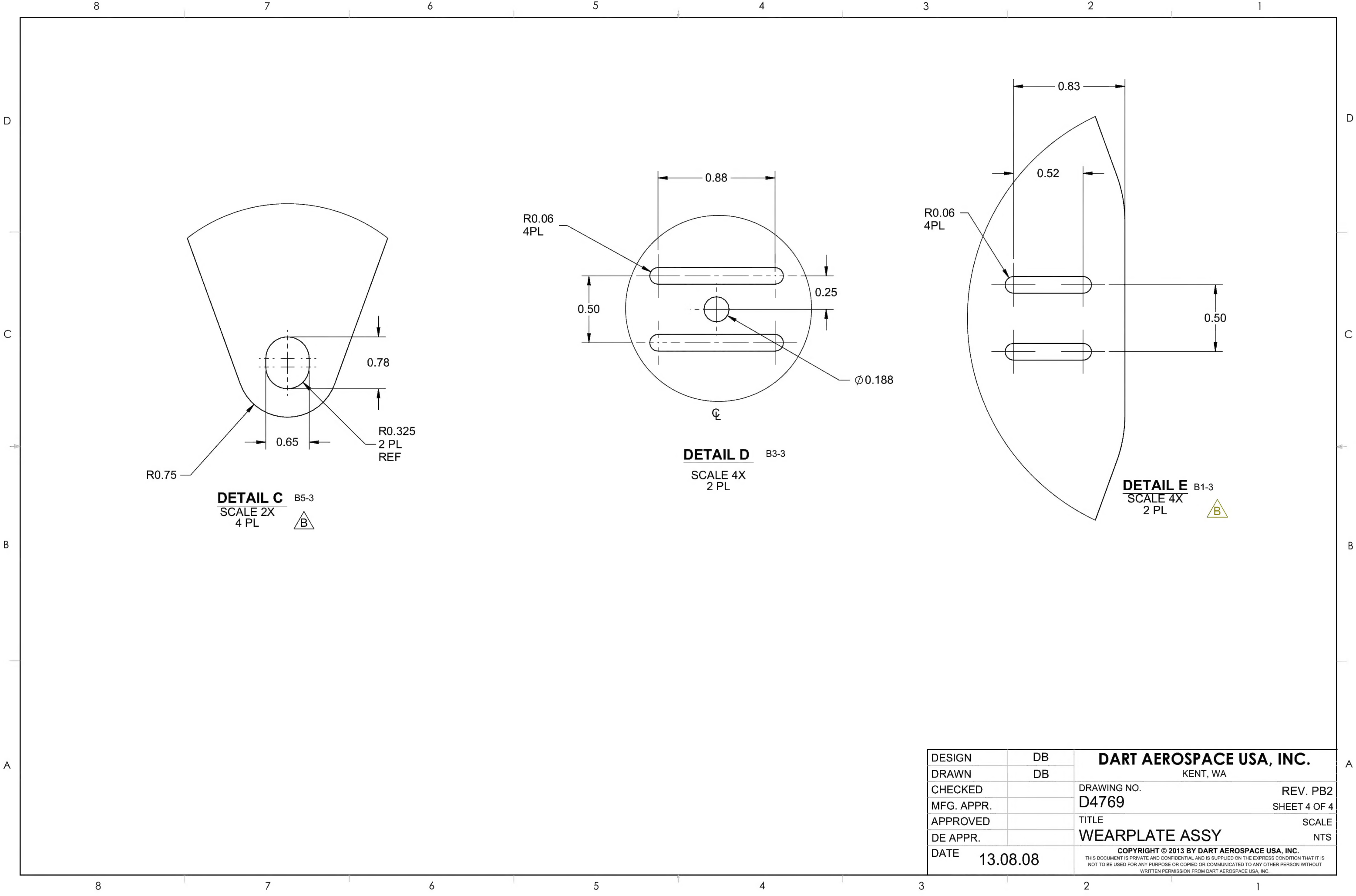


D4769-1F WEARPLATE
(FLAT PATTERN)

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK (REF DART SPEC. M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.87 lbs
- 8) IT IS ACCEPTABLE TO OVERBEND D4769-1 UP TO 2 DEG OR UNDERBEND UP TO 5 DEG

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DE APPR.		WEARPLATE ASSY	NTS
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